



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-A
Job Sheet 186440



Part No: RB072610-H-A

Job Qty: 1 pcs

Part Name: AS350 / AS355 & EC120 Skidtube Attachment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 2/7/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H-A Rev.5 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	2/7/19	2/7/19	0.00	0.00	Purchasing - 1	8	FEB 05 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	2/7/19	2/7/19	0.00	0.00	Packaging 2 - 1 - B4B	8	FEB 05 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S151036



Part: RB072610-H-A

Job No: 186440

Serial No/Batch: S151036

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 02/05/19

Plex 2/5/19 2:27 PM Dart.Hadley.Shannon

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	2/7/19	0.00 0.00		QC 6 - 38	
					QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	FEB 07 2019 DAS 68
					QC 6 - 61	9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	2/7/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28
					Packaging 3 - 6 - B4B	9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	2/7/19	0.00 0.00		QC 21 - FG - 21	DAS 21 FEB 08 2019
					QC 21 - FG - 70	9-89
					QC 21 - FG - 53	

Part Op 100 - Purchasing - Issue P/O: _____ MANUFACTURE RB072610-H-A AS PER DWG Supplier: METEC Certificate
 Descriptions: of conformity is required

- 110 - Receive & Inspect for Damage & Mat'l Certs
- 120 - QC6- All purchased or subcontracted products
- 130 - Identify as per dwg & Stock Location: _____
- 140 - QC21- Final Inspection - Work Order Release

PO Details**Metec Metal Technology Inc. (mem001-vc)**

PO No: PO041743

Line No: 6

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-AP	AS350/355 & EC120 SKID TUBE ATTACHMENT	1 pcs (1 ea)	100-Purchasing	5151034

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-AP	1	2	0

Part Specifications

Specifications could not be found.

Plex 2/5/19 2:27 PM Dart.Hadley.Shannon



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Tel (613) 632-5200
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RB072610-H-A
Job Sheet 186440



Part No: RB072610-H-A

Job Qty: 3 ea

Part Name: AS350 / AS355 & EC120 Skidtube Attachment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 2/7/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H-A Rev.5 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		2/7/19	0.00	0.00	Purchasing		
110	Packaging	3 pcs		2/7/19	0.00	0.00	Packaging2		
120	QC	3 pcs		2/7/19	0.00	0.00	QC6		
130	Packaging	3 pcs		2/7/19	0.00	0.00	Packaging3		
140	QC21-FG	3 Ea		2/7/19	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 041743 MANUFACTURE RB072610-H-A AS PER DWG Supplier: METEC Certificate of conformity Descriptions: is required

18 Nov 2018

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-AP	AS350/355 & EC120 SKID TUBE ATTACHMENT	3 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-AP	3	1	0

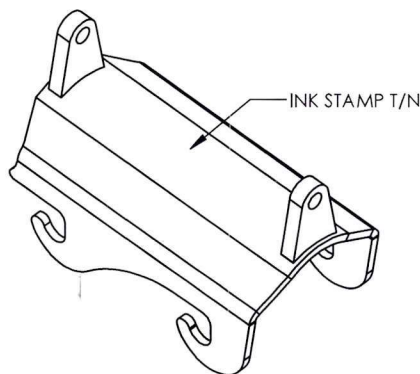
Part Specifications

Specifications could not be found.

Plex 11/15/18 12:00 PM dart.Lussier.Patrick

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		A03 CHANGED FOLDED WIDTH FROM 3.56 TO 3.745.	3/9/2011	JAG	
2		A03 INCREASED WIDTH FROM 3.745 TO 3.81 min. TO 3.84 max.	4/12/2011	JAG	
3		A03 INCREASED TOLERANCE ON 3.825 TO $\pm .060$.	6/28/2012	JAG	SE
4	15-0342	A01 CH'D NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CH'D FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLOW FED #13538.	10/28/2015	RJC	JAG
5	17-0145	UPDATED TO NEW DRAFTING STANDARD. ADDED INK STAMP T/N SHT 1. -A01 CH'D P/N WAS RB072610-H-A01 IS RB072610-H-A-A01. DELETED INK STAMP T/N NOTE. -A03 CH'D P/N WAS RB072610-H-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 $\pm .060$. ADDED DIM 3.450 $\pm .060$. CH'D MAT'L WAS 1018/1020 IS 1018/1020 CR. -A05 CH'D P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CH'D MAT'L WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG



NOTE:
USED ON MODEL: EUROCOPTER AS350, AS355 & EC120.

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A	REV 5
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS $\pm 1/8$ XX $\pm .01$ ANGLES $\pm 5^\circ$ X $\pm .1$ SURFACES = 125
HEAT TREAT AS14	1. BREAK ALL SHARP EDGES .016 x 45° OR .016R
FINISH POWDERCOAT YELLOW FED #13538	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SPEC	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: PERRITT	USED ON MODEL
CHECKED: DD 06/22/2017	SEE NOTE
OPPS APPR: AA 06/26/2017	
QA APPR: JL 06/28/2017	
APPROVED: JAG 07/07/2017	
SCALE 1:3	DATE 3/9/2011
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-A01	2	WELDMENT			2
	1		-A03		BODY	1018/1020 CR		3
	2		-A05		TAB	AS14		4
ASSY -A01								



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041743



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041743
PO Date: 11/15/18
Due Date: 2/7/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revised.

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186439	RB072610-H-00P			GROUND HANDLING WHEELS REV 4	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
2	190137	RB072610-H-00P			GROUND HANDLING WHEELS	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
3	190138	RB072610-H-00P			GROUND HANDLING WHEELS	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
4	190139	RB072610-H-00P			GROUND HANDLING WHEELS	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
5	190140	RB072610-H-00P			GROUND HANDLING WHEELS	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
6	186440	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
7	190141	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
8	190143	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60

DAS
68
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041743



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	190145	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
10	190146	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
												Grand Total:	\$20,373.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
 A005 RIGHT OF ENTRY
 A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
 A012 CHEMICAL AND PHYSICAL TEST REPORTS
 A016 PERSONNEL QUALIFICATION
 A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 A026 CERTIFICATION OF MATERIAL CONFORMANCE
 A041 QUALITY MANAGEMENT SYSTEM
 A042 DART NOTIFICATION BY SUPPLIER
 A043 RETENTION OF QUALITY DOCUMENT

 A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 A049 SUPPLIER AWARENESS

Plex 2/5/19 11:53 AM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24601
Shipment Date: 05-Feb-2019
Ship Via: our truck
Order Number: 3183
Order Date: 11/15/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041743 Rev3
Terms: Net 60 Days

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	5	3 ✓	2	0	EA	DART-RB072610-H-00P Ground Handling Wheels, dwg # RB072610-H-00 Rev.4	4	3183-01
2	5	3 ✓	2	0	EA	DART-RB072610-H-AP AS350/355 & EC120 Skid Tube Attachment	5	3183-02

Partial
Shipment

DAS
68
9-89

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
3 ✓	DART-RB072610-H-00P ✓	Ground Handling Wheels	4	41743 ✓
3 ✓	DART-RB072610-H-AP ✓	AS350/355 & EC120 Skid Tube Attachment	5	41743 ✓

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, February 5, 2019